

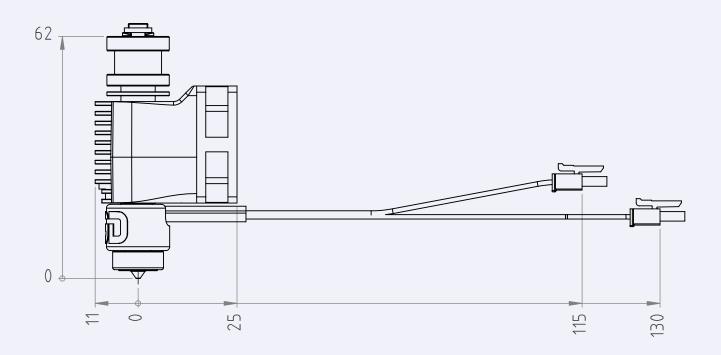




# SUMMARY

- Max printing temperature: 300°C
- Mass: ~53g
- Flow rate: 10mm<sup>3</sup>/sec (depending on filament)
- Temperature sensor type: thermistor, Semitec 104NT
- Voltage options: 12V or 24V
- Wattage: 40W
- Filament diameter: 1.75mm
- Temperature sensor type: thermistor, Semitec 104NT

### DIMENSIONS

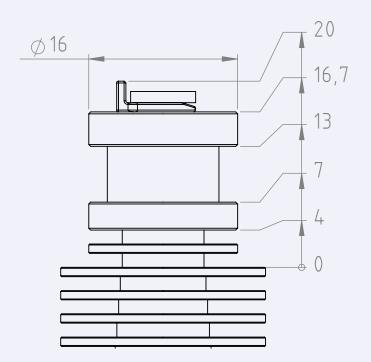






MOUNTING GUIDANCE

Mounting type: E3D Groove Mount







### **CABLE ORIENTATION**

Turn Revo HeaterCore anti-clockwise to orient cables. Turning clockwise will cause the spring to disengage.

#### ASSEMBLY

There is no need to hot-tighten the Revo Six assembly. Tools must not be used to fasten the Revo Nozzle to the HeaterCore.

#### **OPERATIONAL TEMPERATURES**

Maximum recommended operating temperature (PLA): 40°C

Lowest temperature rated component: Fan 70°C

#### **ELECTRICAL SPECIFICATION**

Fan

- 12V or 24V
- Fan current: 0.1A (12V) and 0.08A (24V)
- Fan noise: 30 dB(A)

Heater12V or 24V, 40W nominal power at ambient

Temperature

Temperature sensor: Semitc 104NT

#### CONNECTIONS

- Fan: Molex Micro-Fit 3.0, 2 pin vertical
- Heater: Molex Micro Fit 3.0, 2 pin horizontal
- Temperature sensor: Molex Micro-Fit 3.0, 2 pin horizontal
- Assembly is supplied with 1m cables to connect to mainboard



### MATERIALS

- Heatsink: Aluminium (black anodised)
- HeaterCore: Alumina, Bronze
- Fan Shroud:

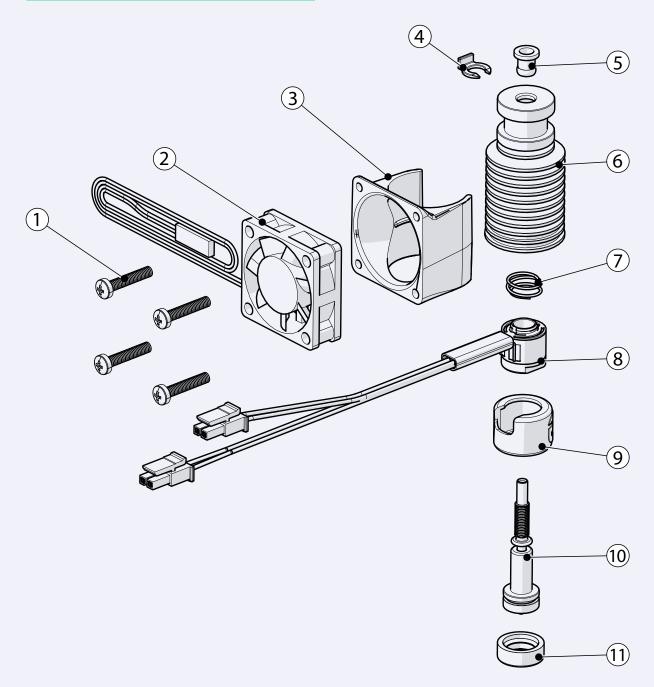
# COMPLIANCE

Reach		
RoHS		
WEEE		





### **EXPLODED VIEW**



- 1. 4x Self-Tapping Screws
- 2. 3010 fan
- 3. Fan duct
- 4. Collet clip
- 5. Collet
- 6. Heatsink

- 7. Revo spring
- 8. Revo HeaterCore
- 9. Revo HeaterCore sock
- 10. Revo Nozzle
- 11. Revo Nozzle Sock



### CHANGELOG

Edition 1: Published O3/11/21 • Approved: RY O1/11/21

Edition 2: Published 07/12/21 • Approved: DR 07/12/21

• Notes: Flow rate units changed to 10mm³/sec

Edition 4: Published 17/01/22Approved: DR 17/01/22Notes: Operating temperature updated

