

## Section 1. Identification

**GHS product identifier** : KeyModel Ultra Grey  
**Product code** : 4220010, 4240010  
**Other means of identification** : Not available.  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

**Supplier's details** : Keystone Industries  
52 West King Street  
Myerstown, PA 17067  
(856) 663-4700

**Emergency telephone number (with hours of operation)** : INFOTRAC: (800) 535-5053

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : SKIN IRRITATION - Category 2  
EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause respiratory irritation.  
Suspected of causing cancer.

### Precautionary statements

**Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash thoroughly after handling.

**Response** : IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

**Storage** : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

## Section 2. Hazards identification

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**Other means of identification** : Not available.

Ingredient name	CAS number	EC number	%
Urethane Oligomer 1	-	-	≥25 - ≤50
Photo Initiator 3	-	-	≤3
Acrylate Monomer 1	-	-	≤3
titanium dioxide	-	-	≤1
Acrylate Monomer 3	-	-	<1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

## Section 4. First aid measures

### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
phosphorus oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Urethane Oligomer 1	None.
Photo Initiator 3	None.
Acrylate Monomer 1	None.
titanium dioxide	<b>ACGIH TLV (United States, 1/2021).</b> TWA: 10 mg/m <sup>3</sup> 8 hours.
	<b>OSHA PEL 1989 (United States, 3/1989).</b> TWA: 10 mg/m <sup>3</sup> 8 hours. Form: Total dust
	<b>OSHA PEL (United States, 5/2018).</b> TWA: 15 mg/m <sup>3</sup> 8 hours. Form: Total dust
Acrylate Monomer 3	<b>OARS WEEL (United States, 1/2021).</b> <b>Absorbed through skin.</b> TWA: 1 mg/m <sup>3</sup> 8 hours.

### Appropriate engineering controls

- : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

### Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

#### Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection

##### Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

##### Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

##### Other skin protection

- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### Respiratory protection

- : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

Physical state	: Liquid.
Color	: Gray.
Odor	: Acrylic [Slight]
Odor threshold	: Not available.
pH	: Not available.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: Closed cup: >93.3°C (>199.9°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: Not applicable.
Relative vapor density	: Not available.
Relative density	: Not available.
Solubility	: Not available.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Flow time (ISO 2431)	: Not available.
<b>Particle characteristics</b>	
Median particle size	: Not applicable.

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Photo Initiator 3	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Acrylate Monomer 1	LD50 Oral	Rat	6200 mg/kg	-
Acrylate Monomer 3	LD50 Dermal	Rabbit	5170 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Acrylate Monomer 1	Eyes - Severe irritant	Rabbit	-	24 hours 100 uL	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300 ug l	-
Acrylate Monomer 3	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Classification

Product/ingredient name	OSHA	IARC	NTP
titanium dioxide	-	2B	-
Acrylate Monomer 3	-	2B	-

#### Reproductive toxicity

Not available.

#### Teratogenicity

Not available.

#### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Urethane Oligomer 1	Category 3	-	Respiratory tract irritation
Acrylate Monomer 1	Category 3	-	Respiratory tract irritation

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

#### Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : May cause respiratory irritation.



## Section 11. Toxicological information

- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
KeyModel Ultra Grey	66465.9	64204.8	N/A	N/A	N/A
Photo Initiator 3	2500	2500	N/A	N/A	N/A
Acrylate Monomer 1	6200	N/A	N/A	N/A	N/A
Acrylate Monomer 3	N/A	5170	N/A	N/A	N/A



## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 >1000000 µg/l Marine water	Fish - Fundulus heteroclitus	96 hours

### Persistence and degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Photo Initiator 3	5.77	<5	low
Acrylate Monomer 1	2	-	low
Acrylate Monomer 3	0.67	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-	-
<b>Packing group</b>	-	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.	No.

## Section 14. Transport information

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 8(a) PAIR:** Acrylate Monomer 1; MEHQ; Pigment Violet 19  
**TSCA 8(a) CDR Exempt/Partial exemption:** Not determined  
**Clean Water Act (CWA) 307:** Pigment Blue 15

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : SKIN IRRITATION - Category 2  
 EYE IRRITATION - Category 2A  
 SKIN SENSITIZATION - Category 1  
 CARCINOGENICITY - Category 2  
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

#### Composition/information on ingredients

Name	%	Classification
Urethane Oligomer 1	Proprietary	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Photo Initiator 3	Proprietary	COMBUSTIBLE DUSTS SKIN SENSITIZATION - Category 1A
Acrylate Monomer 1	Proprietary	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
titanium dioxide	≤1	CARCINOGENICITY - Category 2
Acrylate Monomer 3	Proprietary	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

### State regulations

## Section 15. Regulatory information

<b>Massachusetts</b>	: None of the components are listed.
<b>New York</b>	: None of the components are listed.
<b>New Jersey</b>	: None of the components are listed.
<b>Pennsylvania</b>	: None of the components are listed.
<b>California Prop. 65</b>	

This product does not require a Safe Harbor warning under California Prop. 65.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: Not determined.
<b>Canada</b>	: Not determined.
<b>China</b>	: Not determined.
<b>Europe</b>	: Not determined.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : Not determined. <b>Japan inventory (ISHL)</b> : Not determined.
<b>New Zealand</b>	: Not determined.
<b>Philippines</b>	: Not determined.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: Not determined.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: Not determined.
<b>Viet Nam</b>	: Not determined.

## Section 16. Other information

### Hazardous Material Information System (U.S.A.)

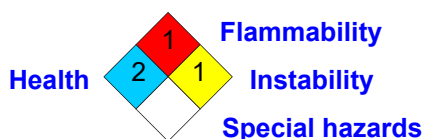
<b>Health</b>	*	2
<b>Flammability</b>		1
<b>Physical hazards</b>		1

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

## Section 16. Other information

### National Fire Protection Association (U.S.A.)



### Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method Calculation method Calculation method Calculation method Calculation method

### History

**Date of printing** : 3/14/2022

**Date of issue/Date of revision** : 3/14/2022

**Date of previous issue** : No previous validation

**Version** : 1

**Key to abbreviations** :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

**References** : Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Information contained within this SDS is only to be distributed as required by law.



# SAFETY DATA SHEET

KeyModel Ultra Ivory

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : KeyModel Ultra Ivory  
**Product code** : 4220009,4240009  
**Product description** :  
**Product type** : Liquid.  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

### 1.3 Details of the supplier of the safety data sheet

Keystone Industries GmbH  
Stockholzstr. 11  
78224 Singen, Germany  
+49 77 31 91 21 01

Keystone Industries  
52 West King Street  
Myerstown, PA 17067  
USA

**e-mail address of person responsible for this SDS** : customerservice@keystoneind.com

### 1.4 Emergency telephone number

#### National advisory body/Poison Center

**Telephone number** : 1-352-323-3500

#### Supplier

**Telephone number** : (+31) 412 693100

**Hours of operation** : No known significant effects or critical hazards.

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Skin Sens. 1, H317  
STOT SE 3, H335

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

**Ingredients of unknown toxicity** : 61.1 percent of the mixture consists of component(s) of unknown acute oral toxicity  
61.1 percent of the mixture consists of component(s) of unknown acute dermal toxicity  
63.6 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

**Ingredients of unknown ecotoxicity** : Contains 61.1% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

## SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms**

:



**Signal word**

: Warning

**Hazard statements**

: Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause respiratory irritation.

**Precautionary statements**

**General**

: Read carefully and follow all instructions. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

**Prevention**

: Wear protective gloves. Wear eye or face protection. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash thoroughly after handling.

**Response**

: IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

**Storage**

: Store locked up. Store in a well-ventilated place. Keep container tightly closed.

**Disposal**

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazardous ingredients**

: Urethane Oligomer 1  
Photo Initiator 3  
Acrylate Monomer 1  
Acrylate Monomer 3  
acrylic acid

**Supplemental label elements**

: Not applicable.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles**

: Not applicable.

**Special packaging requirements**

**Containers to be fitted with child-resistant fastenings**

: Not applicable.

**Tactile warning of danger**

: Not applicable.

### 2.3 Other hazards

**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII**

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**Other hazards which do not result in classification**

: None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	<u>Classification</u> Regulation (EC) No. 1272/2008 [CLP]	Type
Urethane Oligomer 1	CAS: Proprietary	≥25 - ≤50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335	[1]
Photo Initiator 3	-	≤3	Skin Sens. 1, H317 Aquatic Chronic 4, H413	[1]
acrylic acid	EC: 201-177-9 CAS: 79-10-7 Index: 607-061-00-8	<0.1	Flam. Liq. 3, H226 Acute Tox. 2, H300 Acute Tox. 3, H311 Acute Tox. 4, H332 Skin Corr. 1A, H314 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Acute 1, H400 (M=1)  <b>See Section 16 for the full text of the H statements declared above.</b>	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

#### Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

[\*] The classification as a carcinogen by inhalation applies only to mixtures placed on the market in powder form containing 1% or more of titanium dioxide particles with diameter ≤ 10 µm not bound within a matrix.

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

#### Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

#### Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.



## SECTION 4: First aid measures

- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
phosphorus oxides

## SECTION 5: Firefighting measures

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

## SECTION 7: Handling and storage

### Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### 7.3 Specific end use(s)

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
acrylic acid	<b>EU OEL (Europe, 10/2019). Notes: list of indicative occupational exposure limit values</b> STEL: 20 ppm 15 minutes. STEL: 59 mg/m <sup>3</sup> 15 minutes. TWA: 10 ppm 8 hours. TWA: 29 mg/m <sup>3</sup> 8 hours.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Photo Initiator 3	DNEL	Short term Oral	1.67 ng/kg bw/day	General population	Systemic
	DNEL	Long term Oral	1.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	1.5 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	1.67 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	1.93 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term	1.93 mg/m <sup>3</sup>	General	Systemic

## SECTION 8: Exposure controls/personal protection

titanium dioxide	DNEL	Inhalation Long term Dermal	3 mg/kg bw/day	population Workers	Systemic
	DNEL	Short term Dermal	3.33 mg/ kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	7.84 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	7.84 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	10 mg/m <sup>3</sup>	Workers	Local
acrylic acid	DNEL	Long term Oral	700 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	1 mg/cm <sup>2</sup>	General population	Local
	DNEL	Short term Inhalation	3.6 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	3.6 mg/m <sup>3</sup>	General population	Local

### PNECs

No PNECs available.

## 8.2 Exposure controls

### Appropriate engineering controls

- : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

### Individual protection measures

#### Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

#### Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

#### Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### Other skin protection

- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### Respiratory protection

- : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## SECTION 8: Exposure controls/personal protection

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### 9.1 Information on basic physical and chemical properties

#### Appearance

Physical state	: Liquid.
Color	: Ivory
Odor	: Acrylic [Slight]
Odor threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flammability (solid, gas)	: Not available.
Upper/lower flammability or explosive limits	: Not available.
Flash point	: Closed cup: >93.3°C (>199.9°F)
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
pH	: Not available.
Viscosity	: Not available.
Solubility(ies)	: Not available.
Solubility in water	: Not available.
Partition coefficient: n-octanol/ water	: Not applicable.
Vapor pressure	: Not applicable.
Evaporation rate	: Not available.
Relative density	: Not available.
Vapor density	: Not available.
Explosive properties	: Not available.
Oxidizing properties	: Not available.
<u>Particle characteristics</u>	
Median particle size	: Not applicable.

## SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: No specific data.

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## SECTION 10: Stability and reactivity

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Photo Initiator 3	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
acrylic acid	LD50 Dermal	Rabbit	640 mg/kg	-
	LD50 Oral	Rat	33500 µg/kg	-

**Conclusion/Summary** : Not available.

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
acrylic acid	33.5	640	N/A	11	N/A

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300 µg l	-
acrylic acid	Eyes - Severe irritant	Rabbit	-	24 hours 250 µg	-
	Eyes - Severe irritant	Rabbit	-	1 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Severe irritant	Rabbit	-	500 mg	-

**Conclusion/Summary** : Not available.

#### Sensitization

**Conclusion/Summary** : Not available.

#### Mutagenicity

**Conclusion/Summary** : Not available.

#### Carcinogenicity

**Conclusion/Summary** : Not available.

#### Reproductive toxicity

**Conclusion/Summary** : Not available.

#### Teratogenicity

**Conclusion/Summary** : Not available.

#### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Urethane Oligomer 1	Category 3	-	Respiratory tract irritation

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.

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## SECTION 11: Toxicological information

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : May cause respiratory irritation.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness  
**Inhalation** : Adverse symptoms may include the following:  
 respiratory tract irritation  
 coughing  
**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

**Conclusion/Summary** : Not available.  
**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Reproductive toxicity** : No known significant effects or critical hazards.

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 >1000000 µg/l Marine water	Fish - Fundulus heteroclitus	96 hours
acrylic acid	Chronic NOEC 3.8 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days



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## SECTION 12: Ecological information

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Photo Initiator 3	5.77	<5	low
acrylic acid	0.38	3.162	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>14.2 UN proper shipping name</b>	-	-	-	-

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## SECTION 14: Transport information

14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not available.

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**EU Regulation (EC) No. 1907/2006 (REACH)**

**Annex XIV - List of substances subject to authorization**

**Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Other EU regulations**

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

**Ozone depleting substances (1005/2009/EU)**

Not listed.

**Prior Informed Consent (PIC) (649/2012/EU)**

Not listed.

**Persistent Organic Pollutants**

Not listed.

**Seveso Directive**

This product is not controlled under the Seveso Directive.

**National regulations**

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## SECTION 15: Regulatory information

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: Not determined.
<b>Canada</b>	: Not determined.
<b>China</b>	: Not determined.
<b>Europe</b>	: Not determined.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : Not determined. <b>Japan inventory (ISHL)</b> : Not determined.
<b>New Zealand</b>	: Not determined.
<b>Philippines</b>	: Not determined.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: Not determined.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: Not determined.
<b>Viet Nam</b>	: Not determined.

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** :

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335	Calculation method Calculation method Calculation method Calculation method

### Full text of abbreviated H statements

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## SECTION 16: Other information

H226	Flammable liquid and vapor.
H300	Fatal if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

### Full text of classifications [CLP/GHS]

Acute Tox. 2	ACUTE TOXICITY - Category 2
Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 4	AQUATIC HAZARD (LONG-TERM) - Category 4
Carc. 2	CARCINOGENICITY - Category 2
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1A	SKIN SENSITIZATION - Category 1A
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Information contained within this SDS is only to be distributed as required by law.