



	PRINTING TEMPERATURE	BED TEMPERATURE	PRINT DIFFICULTY	STRENGTH	FLEXIBILITY	DURABILITY	RESISTANCE TO TEMPERATURE	SOLUBLE	FOOD SAFE
PLA	200 220 240	0 60					85*	✗	✓
PLA 3D850	200 210 220	0 60					75	✗	✓
PLA 3D870	200 210 220	0 60					75	✗	✗
EP	190 200 210	0 60					70*	✗	✓
WOOD	200 220 240	0 60					70*	✗	✗
BOUN	210 220 230	0 60					85*	✗	✗
ABS	230 240 250	80 100					105*	ACETONE	✓
ASA	230 240 250	90 110					95*	ACETONE	✗
ABS FP	210 220 230	80 100					93*	ACETONE	✗
ABS MEDICAL	230 240 250	80 100					101*	ACETONE	✓
FLEX	215 225 235	0 100					105	✗	✗
HIPS	225 235 245	80 100					100*	D-LIMONENO	✓
PETG	215 235 255	60 90					85*	✗	✓
PP	210 220 230	60 100					107*	✗	✓
NYLSTRONG	245 255 265	95 110					212*	✗	✗
GLACE	205 220 235	70					84*	ALCOHOL	✗
CLEAN	190 220 250	—	—	—	—	—	—	—	—
SUPPORT	210 240 270	70 100	—	—	—	—	—	D-LIMONENO	✗
PVA	190 200 210	0 60	—	—	—	—	—	WATER	✗

*Vicat Softening Temperature

