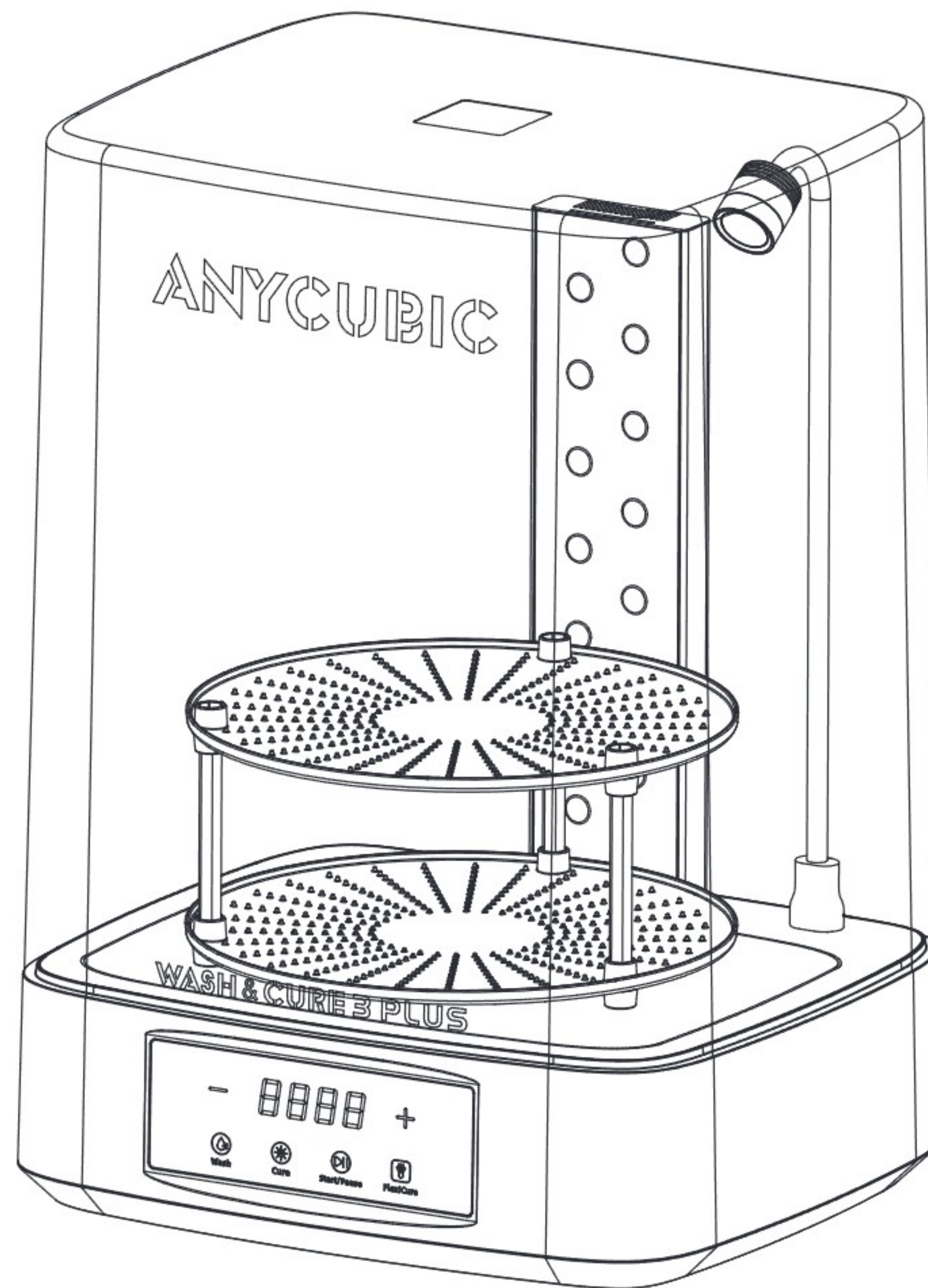




Wash & Cure 3 Plus

Installation and Usage Instructions



Dear customer,

Thank you for choosing Anycubic products.

Please read this instruction carefully. The installation techniques and precautions in the instruction can help you avoid any unnecessary damage or frustration.












Please visit <https://support.anycubic.com> to contact us if you have any questions. You can also learn more information from the website, such as software, videos and models.



Anycubic support center

Safety Instructions

Always follow the safety instructions during assembly and usage, to avoid unnecessary damage to the machine or individual injury.

-  Please contact our Customer Service if you have any issues after receiving the products.
-  In the curing mode, do not take off the anti-UV cover to prevent potential hazard of UV light. Please wear protective glasses when FlexiCure is on without the cover.
-  In case of emergency, please immediately cut off the power of the machine and contact our technical support.
-  Keep the machine and its accessories out of the reach of children.
-  Be cautious when using the scraper. Never direct the scraper towards your hands.
-  The machine includes moving parts that can cause injury.
-  Do not clean the models directly without putting them in the washing basket or on the washing rack. After cleaning, the models need air-dried before curing.
-  The washing solvent should be sealed and stored in a cool and dry place after use. If the solvent is alcohol, please comply with usage specifications of alcohol.
-  Use the machine in an environment with a temperature of 10°C-40°C and a humidity of 20%-90%. For optimal performance, do not exceed this range.
-  Do not expose the machine to any water or rain environment.
-  Do not disassemble the machine, please contact the technical support if you have any questions.

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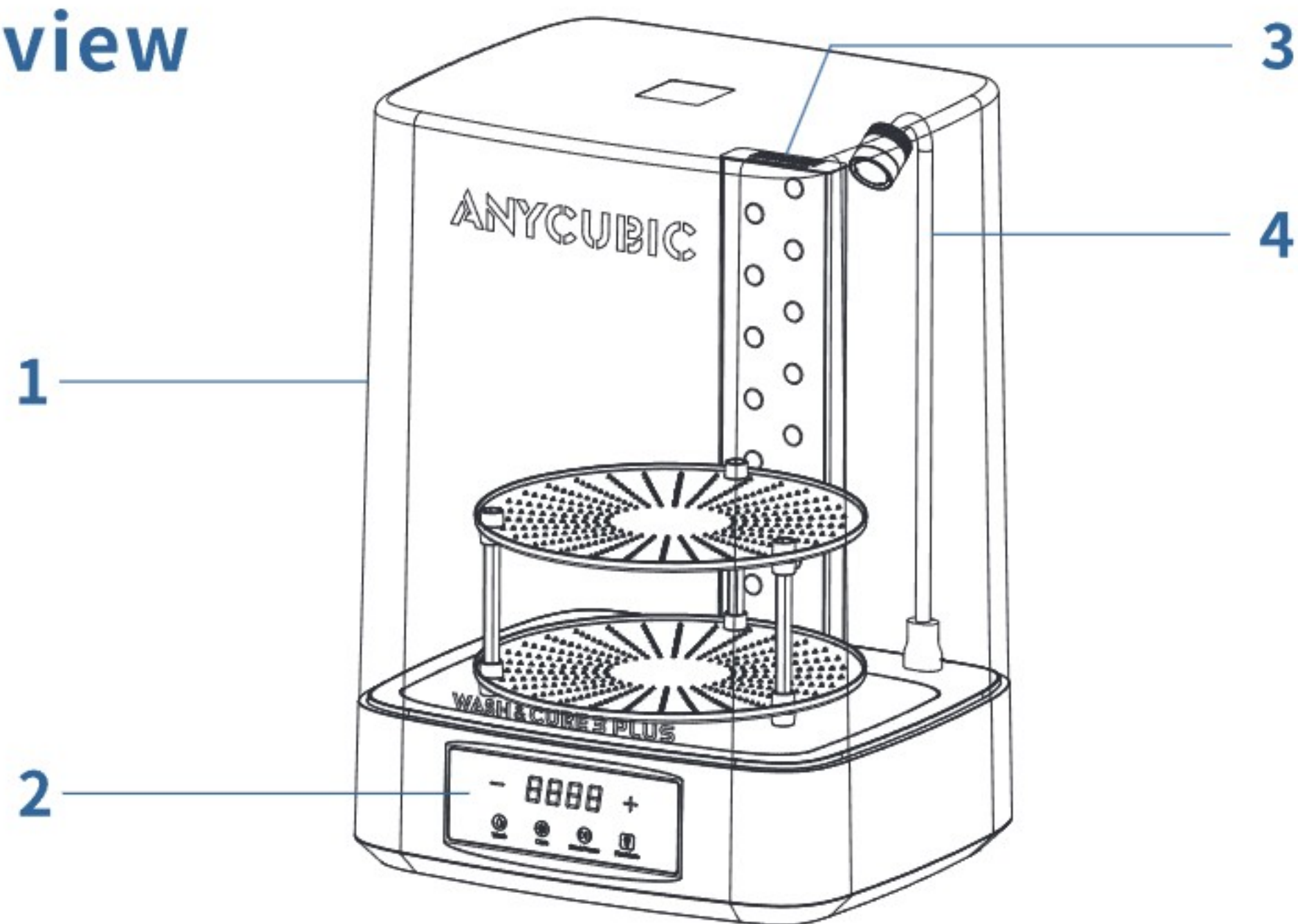
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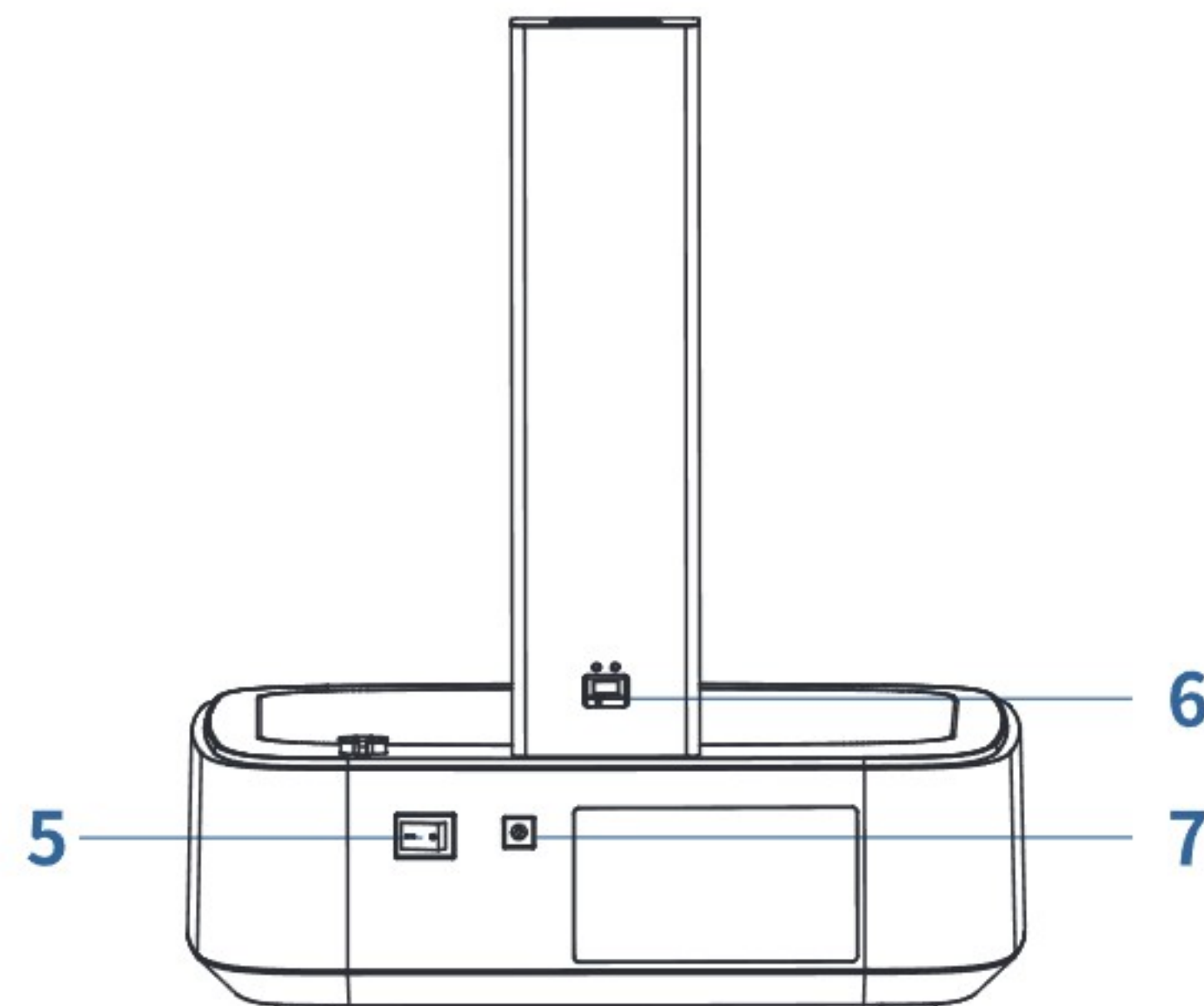
01

Introduction

Overview



- 1. Anti-UV cover:** blocks 99.995% of UV light and plays a protective role
- 2. Control Panel:** ① to set work mode and time
② turn on/off FlexiCure
- 3. UV LED panel:** for model curing
- 4. Gooseneck light:** to cure the detail or some corners of the models



- 5. Power switch:** turn on/off the machine
- 6. Cover sensor:** to check whether the cover is on
- 7. Power socket:** to connect the external adapter

*UV light tester: Linshang LS125 UV LIGHT METER

In the Box



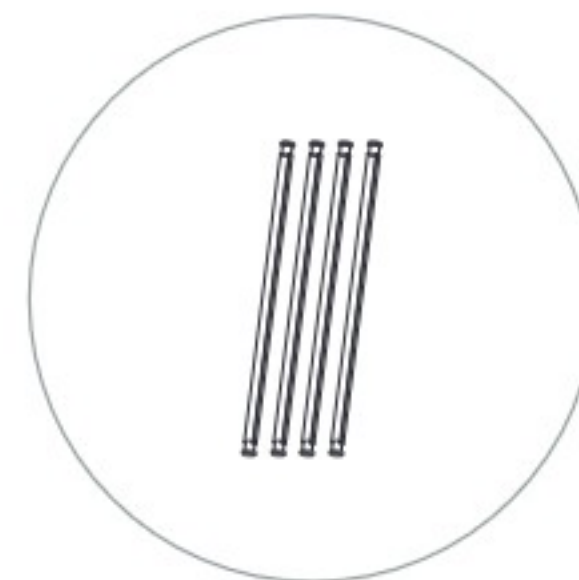
Wash & Cure 3 Plus



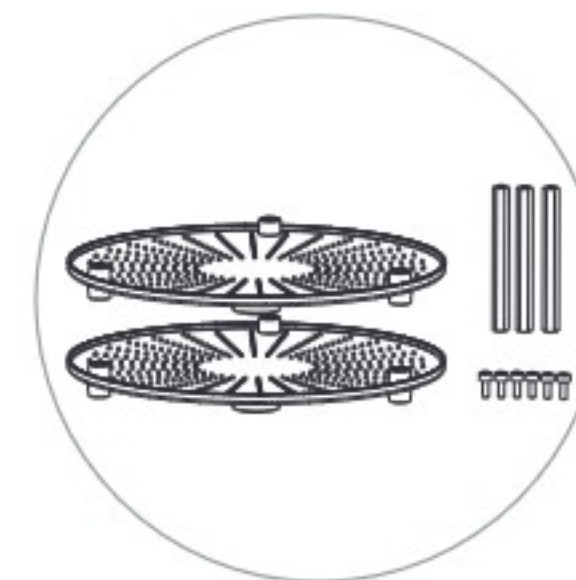
Washing bucket*1



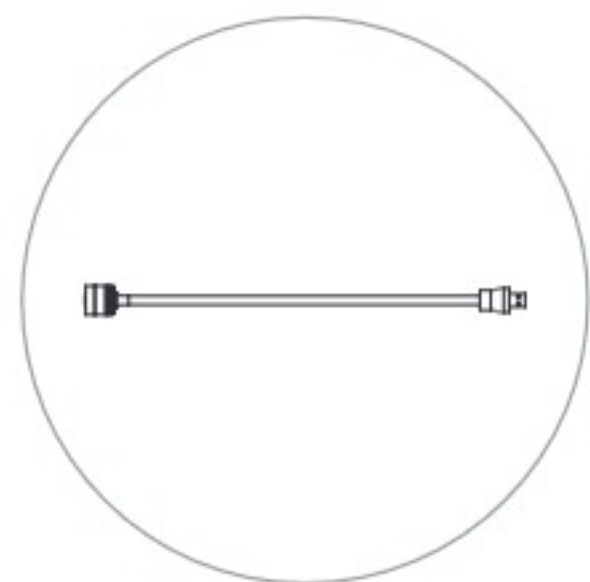
Washing basket*1



Rack bar* 4



Curing table



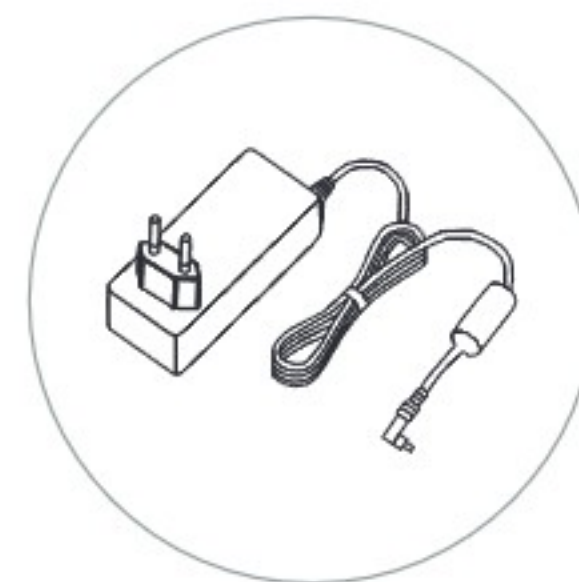
Gooseneck light



Hex key set



User manual*1



Power adaptor

Product Parameters

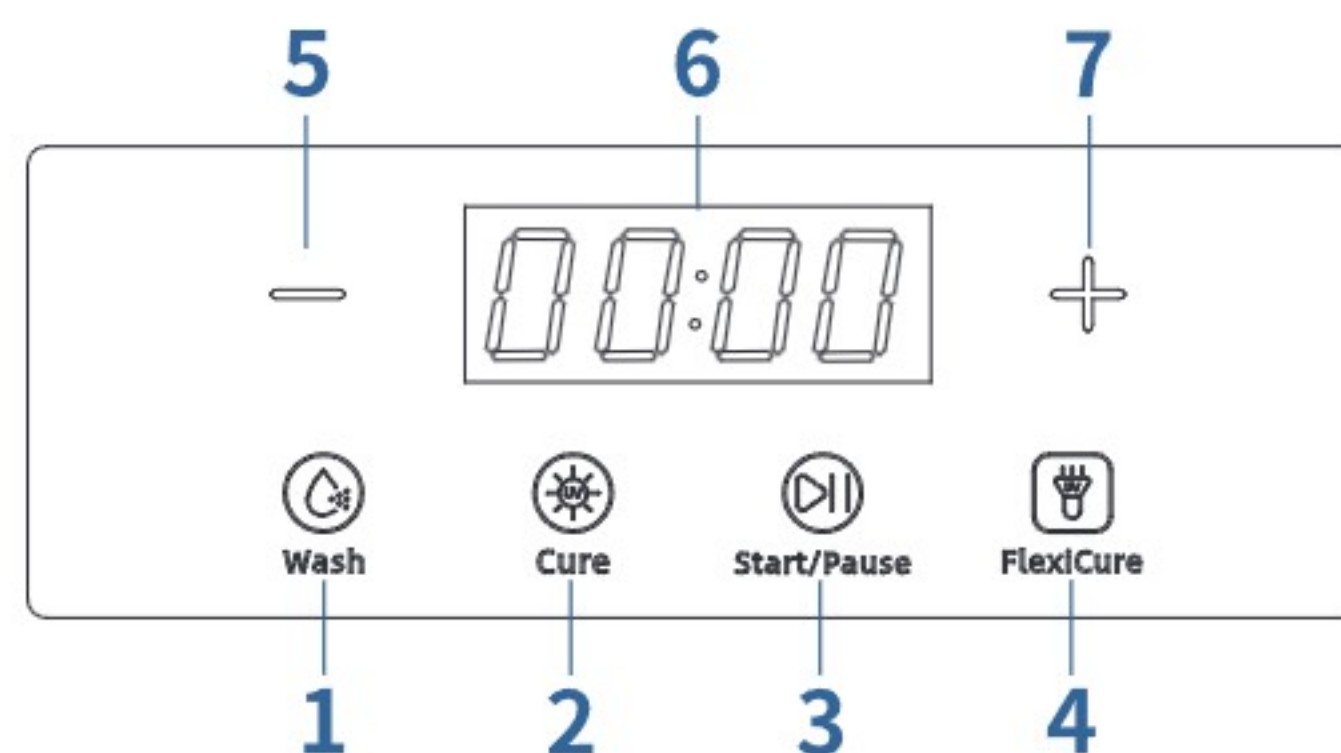
Technical Specifications

Properties	Wash and Cure
Control method	Control Panel
Rated Power	36W
Input Voltage	AC110-240V 50/60Hz
UV wavelength	405nm

Physical Dimensions

Product Dimension	312 mm(L) *267 mm(W) *434 mm (H)
Washing Volume	228 mm(L) *128 mm(W) *260 mm(H)
Curing Volume	220 mm(D) *260 mm(H)
Weight	6.5 kg

02 Control Panel



1. Wash Mode: To select wash mode. The rotor changes rotation direction every 2 minutes in the washing process.

2. Cure Mode: To select cure mode.

3. Start/Pause: Click to start/pause the process.

4. FlexiCure: Turn on/off gooseneck light. It can be used singly or help to cure some corners in cure mode. **FlexiCure cannot be enabled in wash mode.**

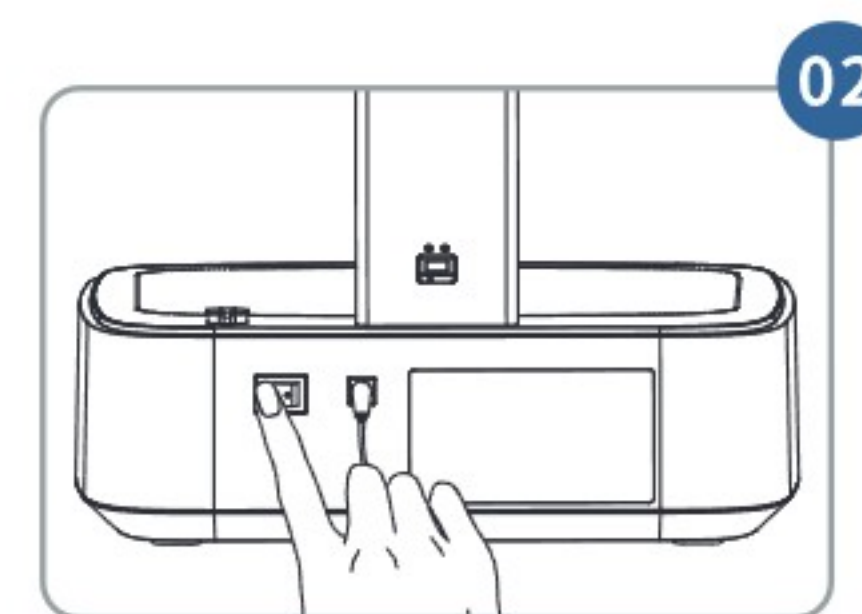
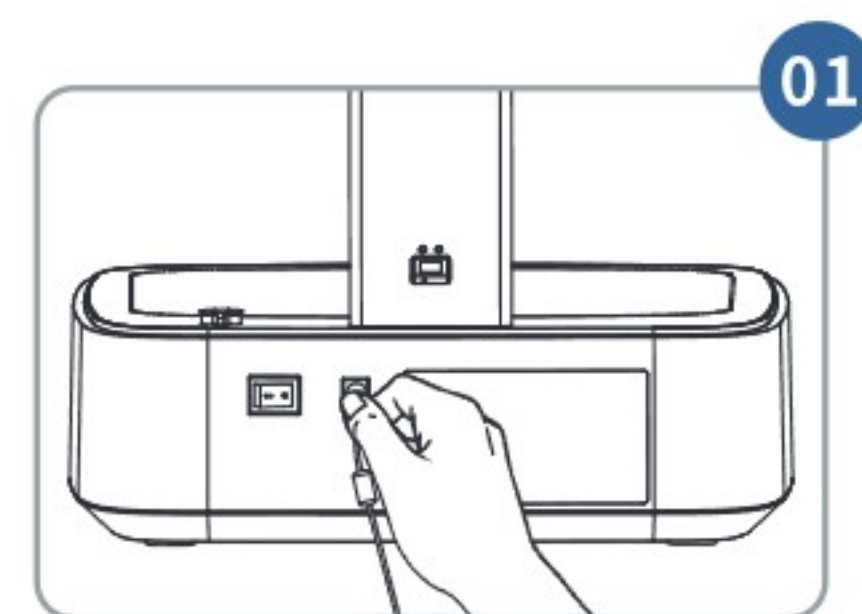
5. Reduce Time

6. Remaining Time: The remaining time of the process.

7. Add Time

03 Preparations

Take out the accessories in the machine.
Plug in power and turn on the machine.

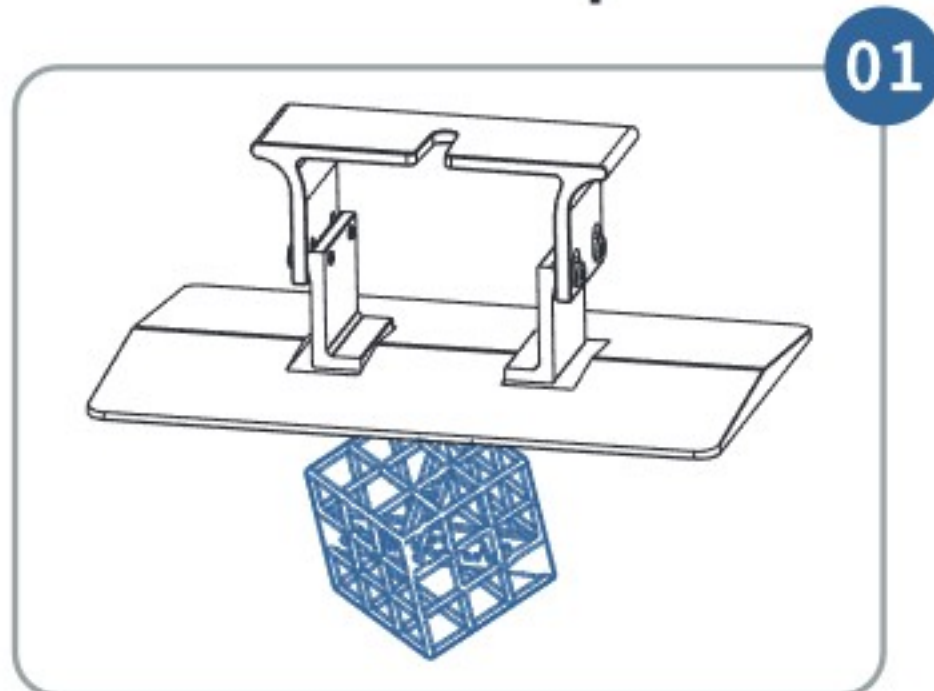


04 Usage Instruction

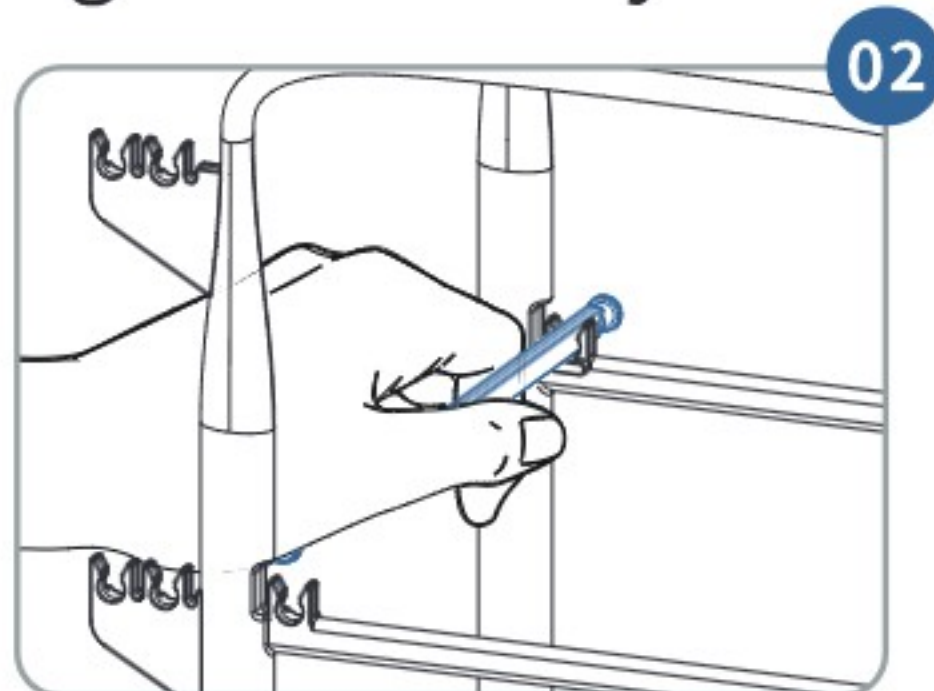
Wash Mode

1. Place the printed objects. There are two cases to place, please choose according to the requirements.

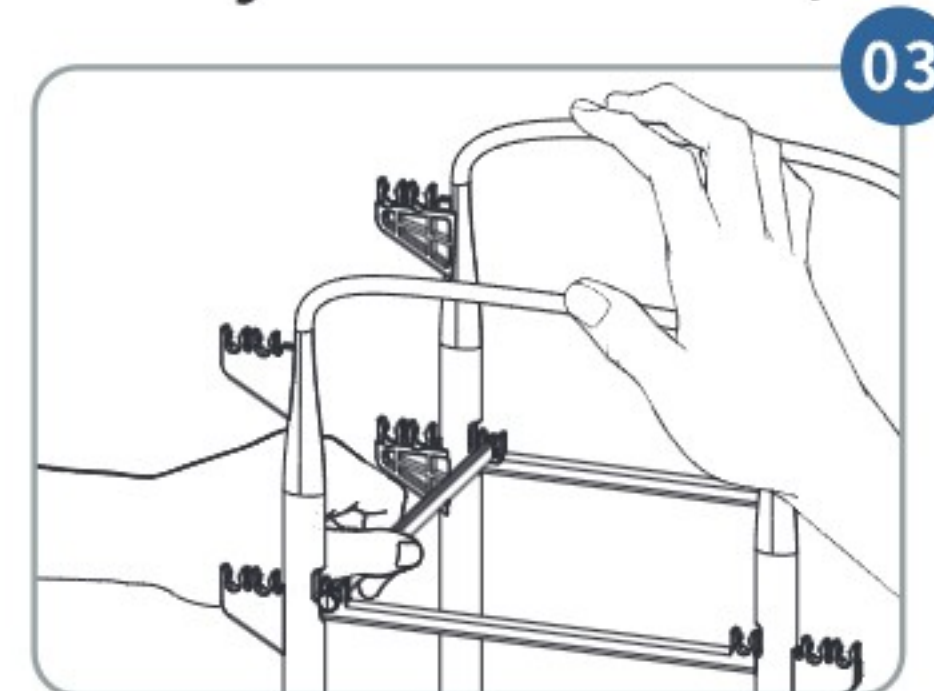
① Place with the platform (height of the object on higher layer $\leq 250\text{mm}$ / on lower layer $\leq 150\text{mm}$)



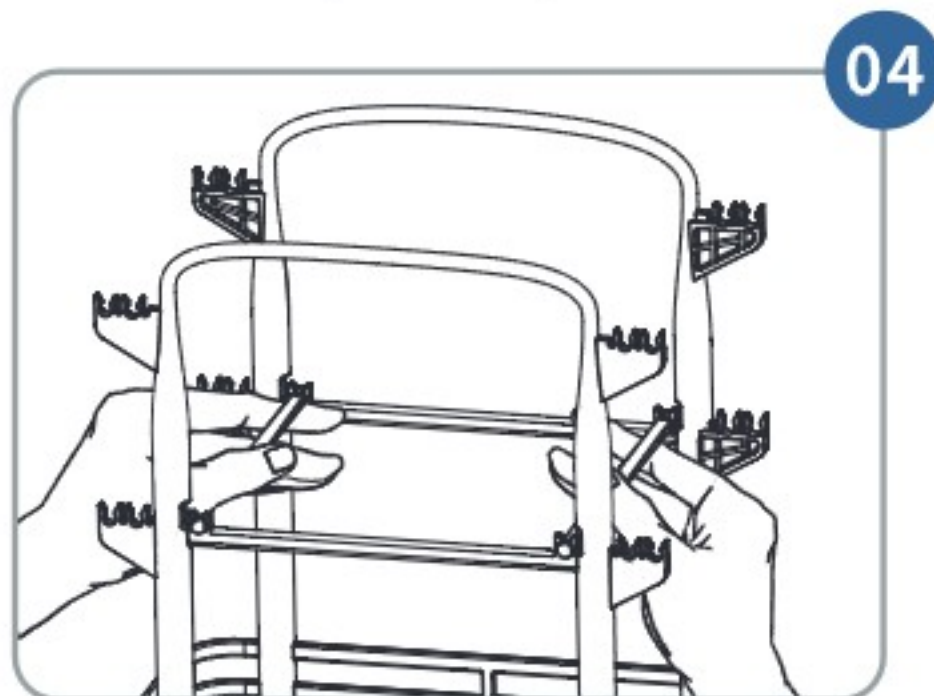
Choose the position according to the height of model and the size of print platform



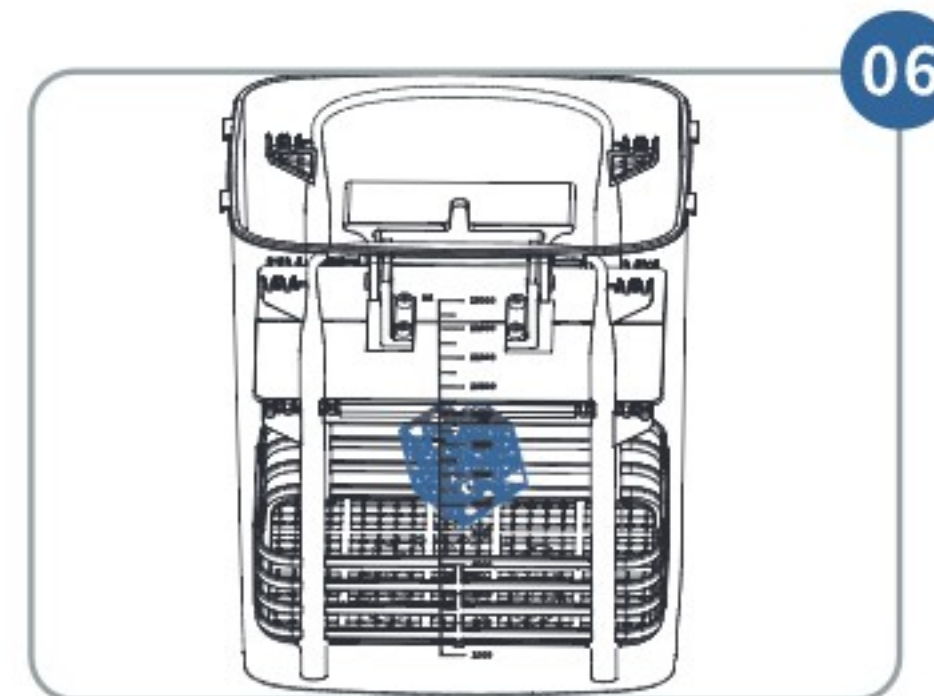
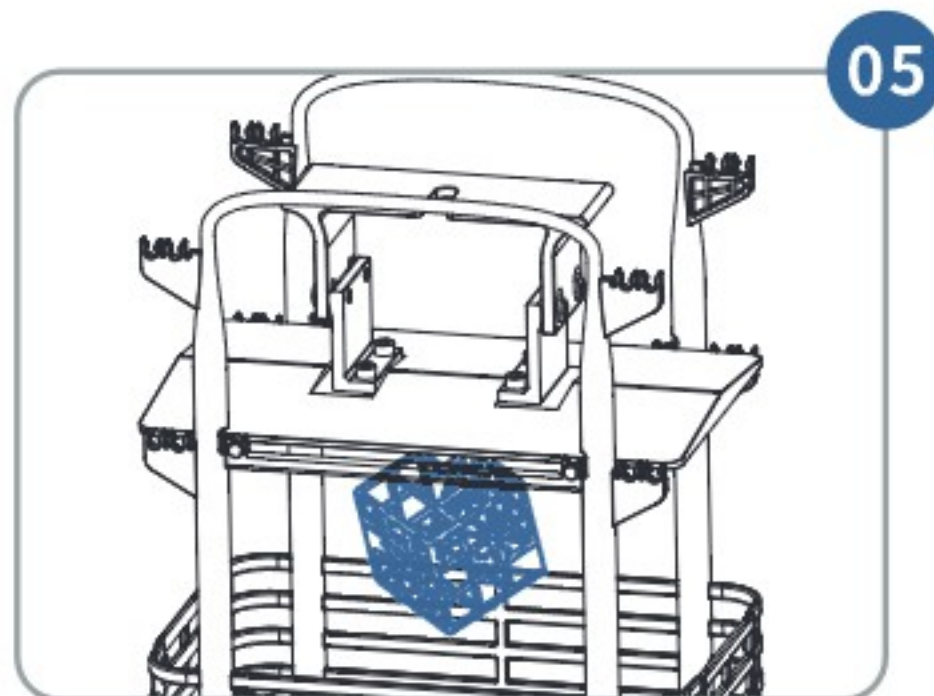
Snap one end of the rack




Slightly pull the two sides of the basket closer, snap into the other end of the rack

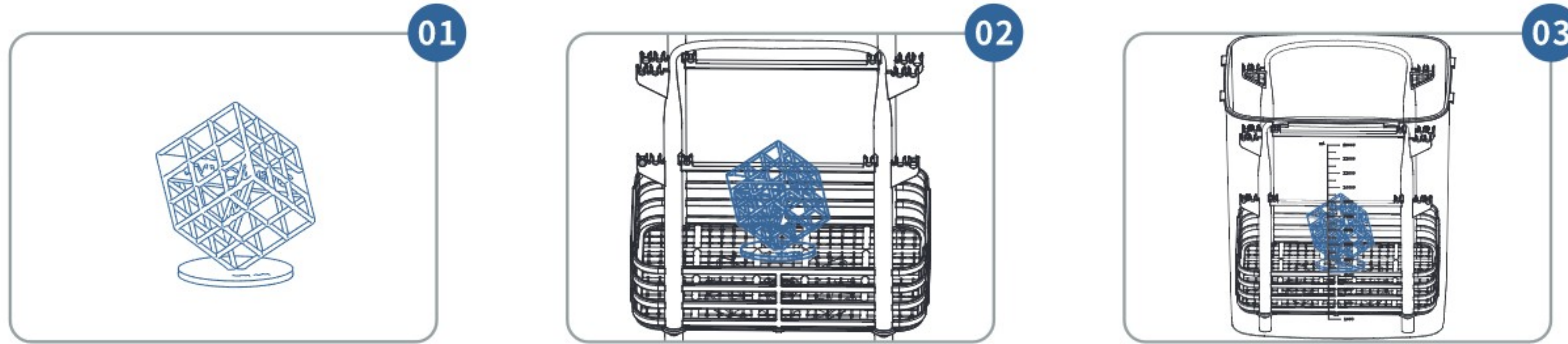


Turn the wider side upward

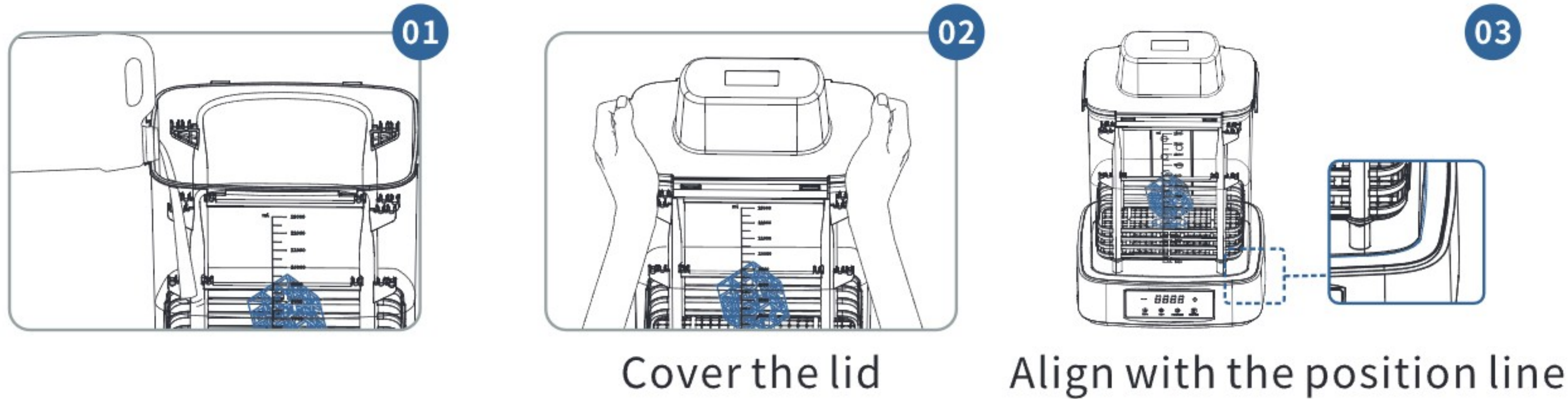


 It is recommended that the models smaller than 3 mm or with several tinny parts be washed with the print platform.

② Place the printed objects singly in the washing basket (height of the object $\leq 260\text{mm}$)



2. Pour the detergent* into the washing bucket. Then, place the bucket on the base.



*The washing solvent can be ethanol(95%) , detergent solution, etc..
The solvent cannot exceed the maximum scale.