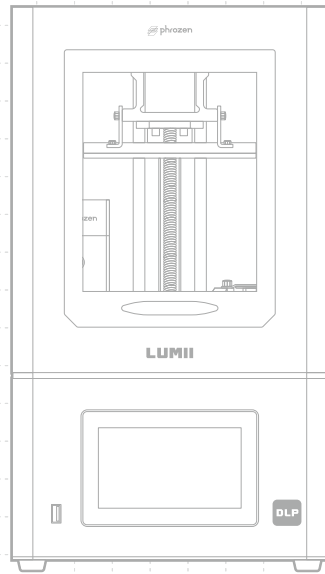


**Dear User,**

Thank you for purchasing the Lumii DLP. In order to ensure the optimal printing experience, please follow the step-by-step instructions provided in the manual below.



# 01 Introduction

## Printer Parts

PART.1

Building Plate

PART.2

Adjustable Interior Light

PART.3

Air Purifier

PART.4

Camera

PART.5

nFEP Film

PART.6

Touch Panel

PART.7

Front USB Port

PART.8

Lift-up Lid

PART.9

Z-axis

PART.10

Heater

PART.11

Resin Vat

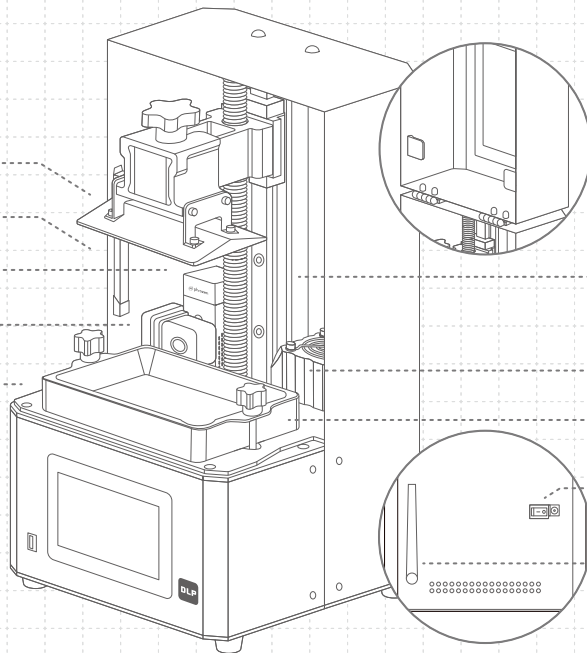
PART.12

Power Switch

Power Socket

PART.13

Wi-Fi Antenna



## The Toolbox



After Sales Service Card



Gloves



Power Cord & Adapter



Plastic Funnel



Scrapers



Allen Wrench



USB



DS Slicer Dongle



Handle



Wi-Fi Antenna

## Operation

System	Phrozen OS
Operation	5 inch Touch Panel
Slicer Software	Phrozen DS Slicer, VoxelDance Tango (Others)
Connectivity	USB   Wi-Fi
Built-in Memory	2GB

## Printing Specifications

Technology	DLP (Digital Light Processing)
Light Source	DLP optical projector
Z Resolution	10 $\mu$ m
XY Resolution	51 $\mu$ m
Layer Thickness	0.01-0.30 mm
Printing Speed	Up to 90 mm / hr
Compatible File Format	.PRZ
System Power	Max 96W
Power Requirement	DC 12V $\pm$ 8A

## Hardware Specifications

Printer Size	23.7 x 23.7 x 42.3 cm
Printing Volume	13 x 7.3 x 16 cm
Printer Weight	11.8 kg

\* All specifications were tested in a laboratory and are subject to change without prior notice. For the latest update, please refer to Phrozen's official website.

\* The included power cord set packaged with the main unit cannot be used with electrical equipment other than the specified device.