



## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

Alumina 4N Resin

### SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

#### Product identifier

**Chinese name:**

**English name:** Alumina 4N Resin

**Product code:** FLAL4N01

#### Recommended and limited uses of the product

**Relevant identified uses:** For use in Formlabs SLA Printers

**Uses advised against:** Not determined or not applicable.

**Reasons why uses advised against:** Not determined or not applicable.

#### Manufacturer or supplier details

**Manufacturer:**

**United States**

Formlabs, Inc

35 Medford St

Suite 201 Somerville, MA 02143

+1 617 855 0762

sds@formlabs.com

#### Emergency telephone number:

**APAC**

CHEMTREC (APAC)

+65 3163 8374 (24/7)

### SECTION 2 HAZARDS IDENTIFICATION

#### Emergency overview

<b>Appearance</b>	Grey Liquid
<b>Odor</b>	Characteristic acrylate
<b>Health Hazards</b>	Causes skin irritation Causes serious eye damage May cause an allergic skin reaction
<b>Safety Hazards</b>	No additional physical hazards.
<b>Environmental Hazards</b>	Toxic to aquatic life with long lasting effects

#### GHS hazard categories:

Skin irritation, category 2

Serious eye damage, category 1

Skin sensitization, category 1

Chronic aquatic hazard, category 2

#### Label elements

**Pictograms:**

# Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

## Alumina 4N Resin



**Signal Word:** Danger

### Hazard statements:

- H315 Causes skin irritation
- H317 May cause an allergic skin reaction
- H318 Causes serious eye damage
- H411 Toxic to aquatic life with long lasting effects

### Precautionary statements:

#### Prevention:

- P261 Avoid breathing dust/fume/gas/mist/vapours/spray
- P264 Wash skin thoroughly after handling
- P272 Contaminated work clothing should not be allowed out of the workplace
- P273 Avoid release to the environment
- P280 Wear protective gloves, protective clothing and eye protection.

#### Response:

- P302+P352 IF ON SKIN: Wash with plenty of soap and water
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- P332+P313 If skin irritation occurs: Get medical advice/attention
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention
- P362+P364 Take off contaminated clothing and wash it before reuse
- P391 Collect spillage

**Safe storage:** None

#### Waste disposal:

- P501 Dispose of contents/container in accordance with local/regional/national regulations

**Other hazards:** None known

<b>Physical and Chemical hazards</b>	No additional physical hazards.
<b>Health Hazards</b>	Causes skin irritation Causes serious eye damage May cause an allergic skin reaction
<b>Environmental Hazards</b>	Toxic to aquatic life with long lasting effects

## SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	Weight %	CAS number
Acrylate Monomer	5-15	Trade Secret
Phenol, ethoxylated	5-10	Trade Secret
Pentaerythritol, ethoxylated, esters with acrylic acid	<5	51728-26-8
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	<0.1	84434-11-7

**Additional information:** None

## SECTION 4 FIRST-AID MEASURES

## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

#### Description of first aid measures

##### Inhalation:

If inhaled, remove person to fresh air and place in a position comfortable for breathing. If respiratory symptoms develop or persist, seek medical advice/attention.

##### Skin contact:

Wash affected area with plenty of soap and water. Remove contaminated clothing and launder before reuse. If skin irritation develops or persists, seek medical advice/attention.

##### Eye contact:

Rinse eyes with plenty of water for several minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. If symptoms develop or persist, seek medical advice/attention.

**Ingestion:** Not determined or not applicable.

#### Most important symptoms and health effects:

Skin contact may result in redness, pain, burning and inflammation.

Eye contact may result in irritation, redness, pain, inflammation, itching, burning, tearing, corneal damage and loss of vision.

Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.

Effects are dependent on exposure (dose, concentration, contact time).

#### Advices for first aid responders:

In case of eye contact, seek prompt medical attention while rinsing is continued.

#### Notes for the doctor:

Treat symptomatically.

### SECTION 5 FIRE-FIGHTING MEASURES

#### Extinguishing media

##### Suitable extinguishing media:

Water mist/fog, carbon dioxide, dry chemical or alcohol resistant foam.

##### Unsuitable extinguishing media:

Do not use water jet.

#### Special hazards:

Thermal decomposition may produce irritating/toxic fumes/gases.

#### Firefighting precautions and protective measures:

##### Protective equipment:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full-face piece operated in positive pressure mode.

#### Additional information:

Avoid contact with skin, eyes, hair and clothing. Do not breathe fumes/gas/mists/aerosols/vapors/dusts.

Move containers from fire area if safe to do so. Use water spray/fog for cooling fire exposed containers.

Avoid unnecessary run-off of extinguishing media which may cause pollution.

### SECTION 6 ACCIDENTAL RELEASE MEASURES

#### Personal precautions, protective equipment and emergency procedures:

Evacuate unnecessary personnel. Ventilate area. Extinguish any sources of ignition. Wear recommended personal protective equipment (see Section 8). Avoid contact with skin, eyes and clothing. Avoid breathing mist, vapor, dust, fume and spray. Do not walk through spilled material. Wash thoroughly after handling.

#### Environmental precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways.

## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

Discharge into the environment must be avoided.

#### Methods and material for containment and cleaning up:

Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13).

#### Additional advice:

For personal protective equipment see Section 8. For disposal see Section 13.

## SECTION 7 HANDLING AND STORAGE

#### Handling:

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Avoid contact with skin, eyes and clothing. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10). Keep containers tightly closed when not in use.

#### Storage:

Store in cool, dry, well-ventilated location out of direct sunlight. Keep away from food and beverages. Protect from freezing and physical damage. Store away from heat, open flames and other sources of ignition. Keep container tightly sealed. Store away from incompatible materials (See Section 10).

#### Safe packaging material

##### Suitable material:

Not determined or not applicable.

##### Unsuitable material:

Not determined or not applicable.

##### Specific end use(s):

Refer to Section 1 (Recommended Use).

## SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Only those substances with limit values have been included below.

#### Occupational Exposure limit values:

No occupational exposure limits noted for the ingredient(s).

#### Biological limit values:

No biological exposure limits noted for the ingredient(s).

#### Information on monitoring procedures:

Not determined or not applicable.

#### Appropriate engineering controls:

Emergency eye wash stations and safety showers should be available in the immediate vicinity of use or handling. Provide adequate ventilation to maintain the airborne concentrations of vapor, mists, and/or dusts below the applicable workplace exposure limits, while observing recognized national standards (or equivalent).

#### Personal protection equipment

##### Eye and face protection:

Safety glasses or goggles. Use eye protection equipment that has been tested and approved by recognized national standards (or equivalent).

##### Skin and body protection:

Chemical resistant, impervious gloves approved by the appropriate standards. Gloves must be inspected

## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

prior to use. Avoid skin contact with used gloves. Appropriate techniques should be used to remove used gloves and contaminated clothing. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Ensure that all personal protective equipment is approved by recognized national standards (or equivalent).

#### Respiratory protection:

If engineering controls do not maintain airborne concentrations below the applicable workplace exposure limits, or to an acceptable level (if exposure limits have not been established), a respirator approved by recognized national standards (or equivalent) must be worn.

#### General hygienic measures:

When handling chemical products, do not eat, drink or smoke. Wash hands after handling, before breaks, and at the end of the workday. Avoid contact with skin, eyes and clothing. Wash contaminated clothing before reuse. Perform routine housekeeping.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

Appearance	Grey Liquid
Odor	Characteristic acrylate
Odor threshold	Not determined or not available.
pH	Not determined or not available.
Melting point/freezing point	Not determined or not available.
Initial boiling point/range	> 100°C
Flash point (closed cup)	> 93.5°C
Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not Flammable
Upper flammability/explosive limit	Not determined or not available.
Lower flammability/explosive limit	Not determined or not available.
Vapor pressure	Not determined or not available.
Vapor density	Not determined or not available.
Density	1.6 g/cm <sup>3</sup>
Relative density	Not determined or not available.
Solubilities	Not determined or not available.
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Dynamic viscosity	920 cps @ 23°C
Kinematic viscosity	Not determined or not available.
Explosive properties	Not determined or not available.
Oxidizing properties	Not determined or not available.

## SECTION 10 STABILITY AND REACTIVITY

#### Reactivity:

Not reactive under recommended handling and storage conditions.

## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

#### Stability:

Stable under recommended handling and storage conditions.

#### Hazardous reactions:

Hazardous reactions are not anticipated under recommended conditions of handling and storage.

Stable under recommended handling and storage conditions.

#### Conditions to avoid:

Extreme heat, open flames, hot surfaces, sparks, ignition sources and incompatible materials.

Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

#### Incompatible materials:

Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

#### Hazardous decomposition:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11 TOXICOLOGICAL INFORMATION

#### Acute toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

#### Substance data:

Name	Route	Result
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	oral	LD50 Rat: >5000 mg/kg
	dermal	LD50 Rat: >=2000 mg/kg
Acrylate Monomer	oral	LD50 Rat: 4600 mg/kg
	dermal	LD50 Rabbit: >2000 mg/kg
Phenol, ethoxylated	oral	LD50 Rat: 1840 mg/kg
	dermal	LD50 Rabbit: >2214 mg/kg
Pentaerythritol, ethoxylated, esters with acrylic acid	oral	LD50 Rat: >2000 mg/kg
	dermal	LD50 Rat: >2000 mg/kg

#### Skin corrosion/irritation

##### Assessment:

Causes skin irritation.

##### Product data:

No data available.

##### Substance data:

Name	Result
Acrylate Monomer	Causes skin irritation.
Phenol, ethoxylated	Causes skin irritation.
Pentaerythritol, ethoxylated, esters with acrylic acid	Causes skin irritation.

#### Serious eye damage/irritation

##### Assessment:

Causes serious eye damage.

##### Product data:

No data available.

## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

#### Substance data:

Name	Result
Acrylate Monomer	Causes severe eye damage.
Phenol, ethoxylated	Causes serious eye damage.
Pentaerythritol, ethoxylated, esters with acrylic acid	Causes serious eye irritation.

#### Respiratory or skin sensitization

##### Assessment:

May cause an allergic skin reaction.

##### Product data:

No data available.

##### Substance data:

Name	Result
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	May cause an allergic skin reaction.
Acrylate Monomer	May cause an allergic skin reaction.

#### Carcinogenicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

##### International Agency for Research on Cancer (IARC):

Name	Classification
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	Not Applicable
Acrylate Monomer	Not Applicable
Phenol, ethoxylated	Not Applicable
Pentaerythritol, ethoxylated, esters with acrylic acid	Not Applicable

**National Toxicology Program (NTP):** None of the ingredients are listed.

#### Germ cell mutagenicity

**Assessment:** Based on available data, the classification criteria are not met.

##### Product data:

No data available.

**Substance data:** No data available.

#### Reproductive toxicity

**Assessment:** Based on available data, the classification criteria are not met.

##### Product data:

No data available.

**Substance data:** No data available.

#### Specific target organ toxicity (single exposure)

**Assessment:** Based on available data, the classification criteria are not met.

##### Product data:

No data available.

**Substance data:** No data available.

## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

#### Specific target organ toxicity (repeated exposure)

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

#### Aspiration toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

#### Information on likely routes of exposure:

No data available.

#### Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

#### Other information:

No data available.

## SECTION 12 ECOLOGICAL INFORMATION

#### Acute (short-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:**

Name	Result
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	Aquatic Plants EC50 Pseudokirchneriella subcapitata: >2.01 mg/L (72 hr [growth rate; read-across])
	Fish LC50 Danio rerio: 1 mg/L (96 hr [read-across])
	Aquatic Invertebrates EC50 Daphnia magna: 3.53 mg/L (48 hr [read-across])
Acrylate Monomer	Fish LC50 Leuciscus idus: 2.2 - 4.64 mg/L (96 hours)
	Aquatic Invertebrates EC50 Daphnia magna: 22.3 mg/L (48 hours)
	Aquatic Plants EC50 Scenedesmus subspicatus: 16.7 mg/L (72 hours)
Pentaerythritol, ethoxylated, esters with acrylic acid	Fish LC50 Danio rerio: 1.76 mg/L (96 hr)
	Aquatic Invertebrates EC50 Daphnia magna: 90.94 mg/L (48 hr [mobility])
	Aquatic Plants EC50 Pseudokirchneriella subcapitata: 100 mg/L (72 hr [growth rate])

#### Chronic (long-term) toxicity

**Assessment:**

Toxic to aquatic life with long lasting effects.

**Product data:** No data available.

**Substance data:** No data available.

#### Persistence and degradability

**Product data:** No data available.

**Substance data:**

Name	Result
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	The substance is not readily biodegradable. <10 % degradation in water, measured by O2 consumption, after 28 days.



## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

Name	Result
Acrylate Monomer	Readily biodegradable; substance attained >90% biodegradation after 28 days.
Pentaerythritol, ethoxylated, esters with acrylic acid	The substance is not readily biodegradable. 28% degradation, measured by O <sub>2</sub> consumption, after 28 days.

#### Bioaccumulative potential

**Product data:** No data available.

**Substance data:**

Name	Result
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	The substance has a low potential for bioaccumulation based on a log K <sub>ow</sub> of 2.91.
Acrylate Monomer	Log K <sub>ow</sub> : 1.68
Pentaerythritol, ethoxylated, esters with acrylic acid	The substance has a low potential for bioaccumulation. Log K <sub>ow</sub> : <3

#### Mobility in soil

**Product data:** No data available.

**Substance data:**

Name	Result
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	Based on a log K <sub>oc</sub> of 3.37, adsorption to solid soil phase is expected.
Acrylate Monomer	Log K <sub>oc</sub> : 1
Pentaerythritol, ethoxylated, esters with acrylic acid	The substances is moderately mobil in soil with a moderate potential for adsorption to soil and sediment. K <sub>oc</sub> at 20 °C: 409

#### Results of PBT and vPvB assessment

**Product data:**

**PBT assessment:** This product does not contain any substances that are assessed to be a PBT.

**vPvB assessment:** This product does not contain any substances that are assessed to be a vPvB.

**Substance data:**

**PBT assessment:**

Pentaerythritol, ethoxylated, esters with acrylic acid	The substance is not PBT.
--	---------------------------

**vPvB assessment:**

Pentaerythritol, ethoxylated, esters with acrylic acid	The substance is not vPvB.
--	----------------------------

**Other adverse effects:** No data available.

### SECTION 13 DISPOSAL CONSIDERATIONS

#### Waste chemicals:

Do not discharge into public wastewater or surface waters. It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities.

#### Contaminated packages:

Dispose contaminated packages in a safe manner in accordance with local and national regulations. Do not allow the product to be released into the environment.

### SECTION 14 TRANSPORT INFORMATION


China GB 6944/12268

## Safety Data Sheet

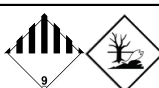
According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023


### Alumina 4N Resin

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Acrylate Monomer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of <5L or <5 kg

#### International Maritime Dangerous Goods (IMDG)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Acrylate Monomer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of <5L or <5 kg provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8

#### International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Acrylate Monomer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of ≤5L or 5≤ kg provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1 and 5.0.2.8.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	
Bulk Name	None
Ship type	None
Pollution category	None

### SECTION 15 REGULATORY INFORMATION

China regulations

## Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 08.11.2023

### Alumina 4N Resin

**Inventory of Existing Chemical Substances in China (IECSC):** All ingredients are listed or exempt.

**Inventory of Prohibited Chemicals:** None of the ingredients are listed.

**Catalog of Hazardous Chemicals:** None of the ingredients are listed.

**List of Toxic Chemicals Restricted to be Imported and Export in China:** None of the ingredients are listed.

**List of Hazardous Chemicals for Priority Management - SAWS:** None of the ingredients are listed.

**Additional information:** Not determined

### SECTION 16 OTHER INFORMATION

**Abbreviations and Acronyms:** None

**Disclaimer:**

This product has been classified in accordance with GB/T 16483-2008, GB 17519-2013 and GB 13690-2009. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

Initial preparation date: 08.11.2023

**End of Safety Data Sheet**